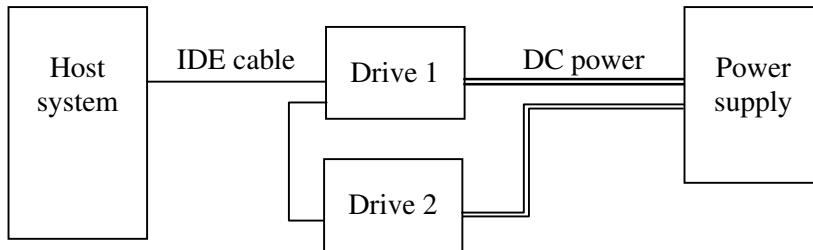


### 3.4.3 Drive connections

Figure 3.10 shows cable connections between devices.

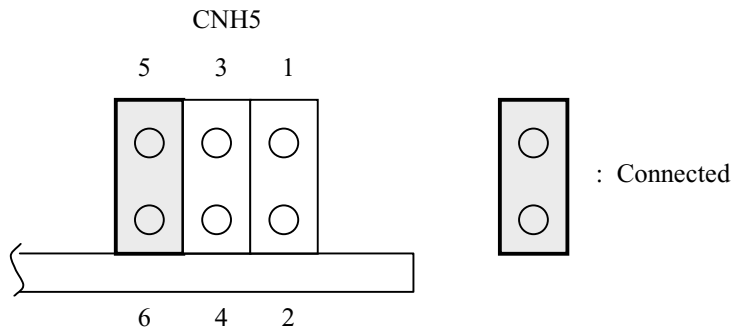


**Figure 3.10** Cable connection diagram

## 3.5 Jumper Settings

### 3.5.1 Factory shipment settings

Figure 3.11 shows the jumper wire settings at factory shipment.



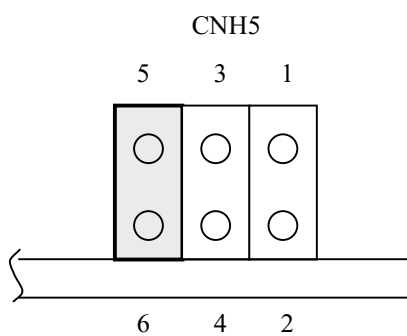
5-6 (connected): Master device setting

**Figure 3.11** Jumper wire settings at factory shipment

### 3.5.2 Mode settings

#### (1) Master device mode setting

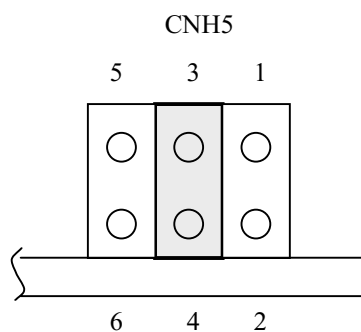
Figure 3.12 shows the setting that enables a master device (device 0) to be detected.



**Figure 3.12** Master device setting

#### (2) Slave device mode setting

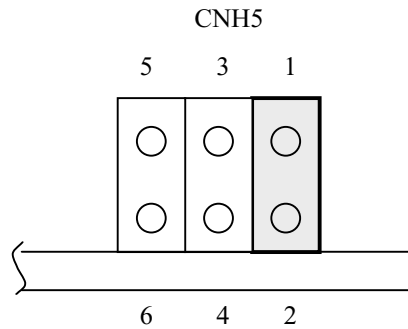
Figure 3.13 shows the setting that enables a slave device (device 1) to be detected.



**Figure 3.13** Slave device setting

(3) Cable selection mode setting

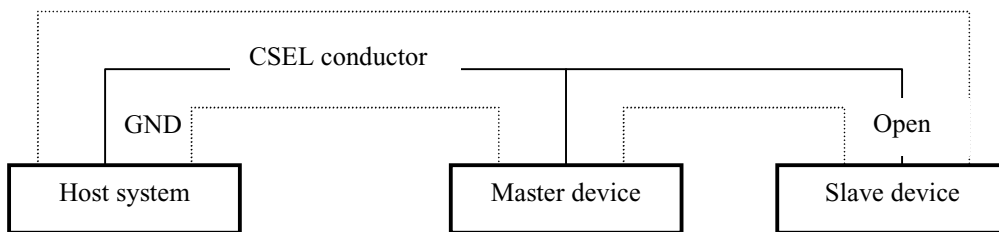
Figure 3.14 shows the master/slave device setting that is set by connecting the CSEL signal line to the interface. The special interface connector shown in the example in Figure 3.14 is also required.



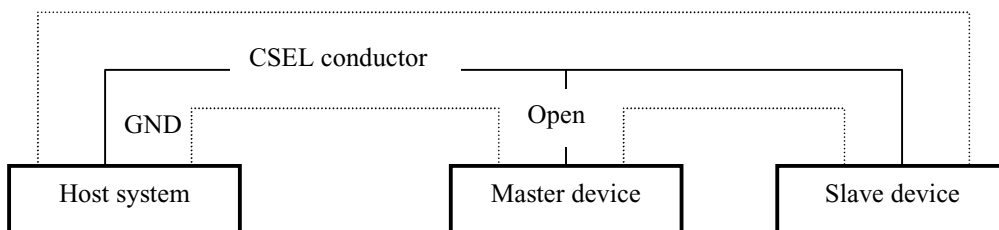
**Figure 3.14 Cable selection mode setting**

Figure 3.15 shows an example of cable selection with the special interface cable.

In the figure, master CSEL is connected to the cable-side CSEL line (conductor) and then connected to GND. By this, the master drive detects itself as a master. At the same time, the slave device detects itself as a slave because the conductor of slave CSEL is removed and slave CSEL has no connection to cable-side CSEL.



Example (1)



Example (2)

**Figure 3.15 Cable selection example**